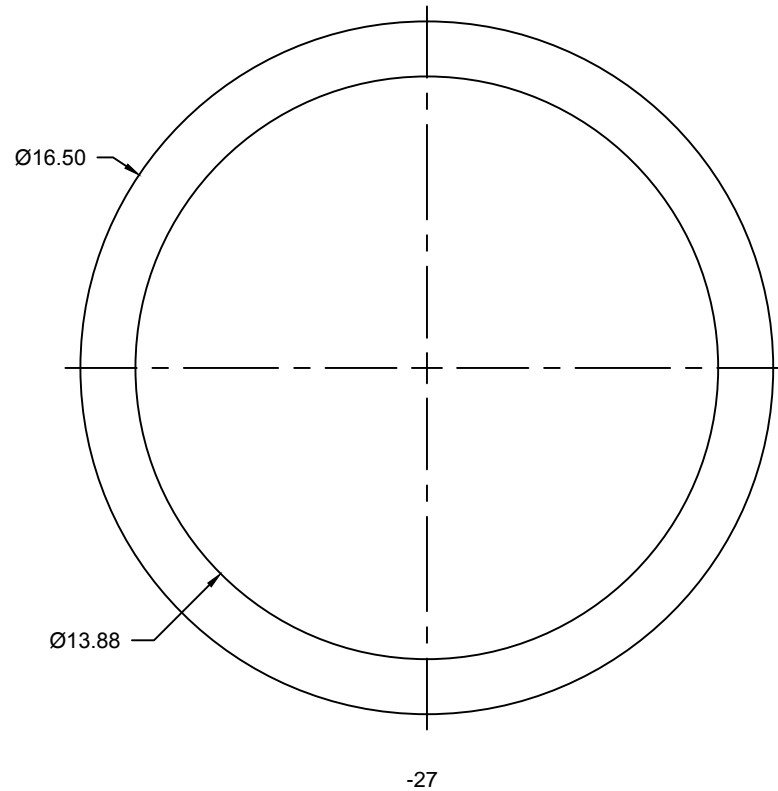



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



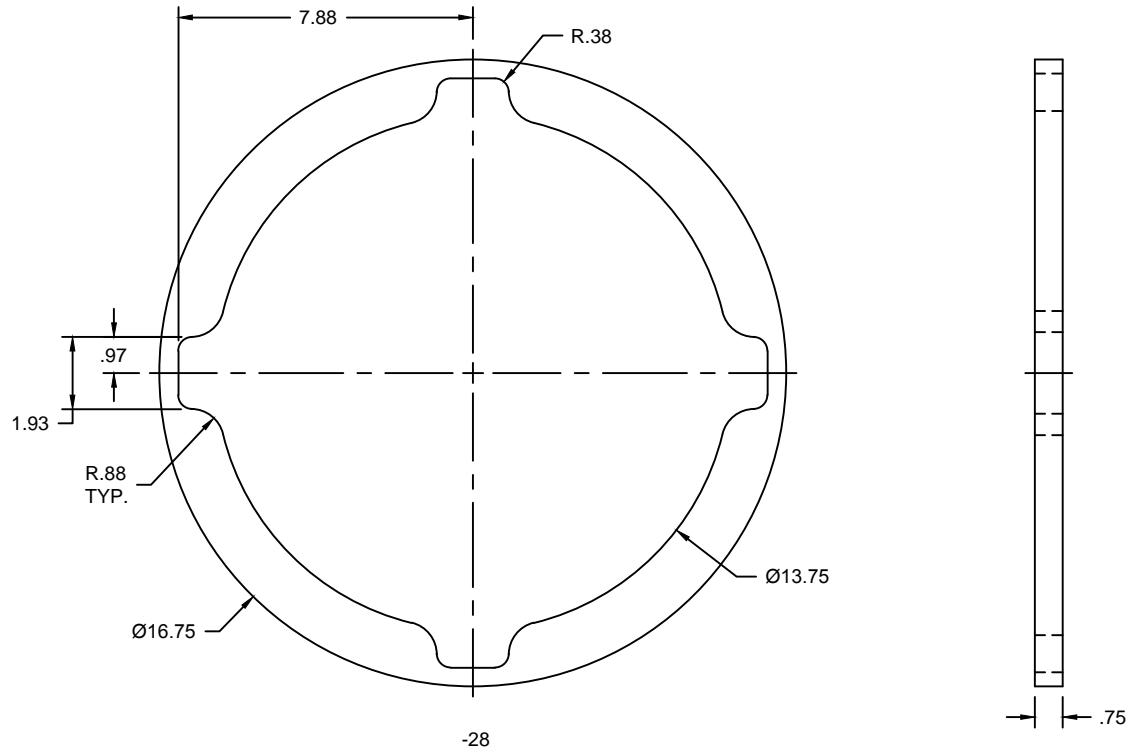
 RED BARN MACHINE	
TITLE RING	
DWG NO. 114E5853-27	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX $\pm$ .005 FRACTIONS $\pm$ 1/32 .XX $\pm$ .01 ANGLES $\pm$ 5° X $\pm$ .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 12-20-10
SHEET 1 of 1	

DRAWN BY: CLOUGH
APPROVED <i>D Weil</i>
HEAT TREAT
FINISH
SPEC
USED ON MODEL

ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
		-27		1	RING	A36	$\varnothing 16-1/2$ O.D. x $\varnothing 13-7/8$ I.D. x 1.00
	ASSY #						

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

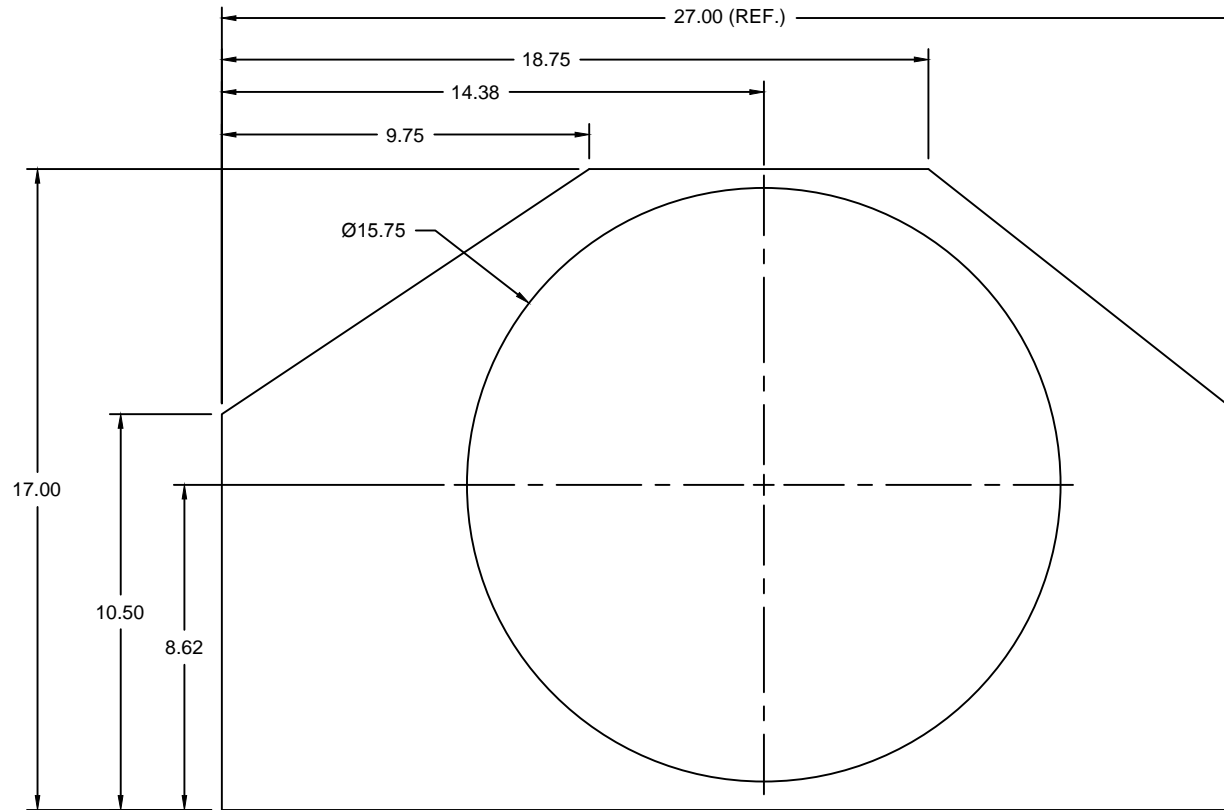


RED BARN MACHINE	
TITLE RING	
DWG NO. 114E5853-28	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
DRAWN BY: CLOUGH	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH	
SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 12-20-10
SHEET 1 of 1	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
		-28		1	RING	A36	Ø16-3/4 O.D. x Ø14 I.D. x 3/4
	ASSY #						

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



-22

RB RED BARN MACHINE	
TITLE PLATE	
DWG NO. 114E5853-22	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
DRAWN BY: CLOUGH	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 12-20-10
SHEET 1 of 1	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
		-22		1	PLATE	A36	3/4 x 17 x 27